

| Drill and Tap Sizes | | | |
|----------------------------|-------------------|--------------------|-------------------|
| THREAD SIZE | DRILL (mm) | THREAD SIZE | DRILL (mm) |
| M1x0.25 | 0.75 | M9x0.75 | 8.3 |
| M1.2x0.25 | 0.95 | M9x1 | 8 |
| M1.4x0.3 | 1.1 | M9x1.25 | 7.8 |
| M1.6x0.35 | 1.25 | M10x0.5 | 9.5 |
| M1.8x0.35 | 1.45 | M10x0.75 | 9.3 |
| M2x0.4 | 1.6 | M10x1 | 9 |
| M2.2x0.45 | 1.75 | M10x1.25 | 8.8 |
| M2.5x0.45 | 2.05 | M10x1.5 | 8.5 |
| M2.6x0.45 | 2.15 | M11x1 | 10 |
| M3x0.35 | 2.65 | M11x1.25 | 9.8 |
| M3x0.5 | 2.5 | M11x1.5 | 9.5 |
| M3.5x0.35 | 3.15 | M12x0.5 | 11.5 |
| M3.5x0.6 | 2.9 | M12x0.75 | 11.3 |
| M4x0.5 | 3.5 | M12x1 | 11 |
| M4x0.7 | 3.3 | M12x1.25 | 10.3 |
| M4.5x0.5 | 4 | M12x1.5 | 10.5 |
| M4.5x0.75 | 3.75 | M12x1.75 | 10.3 |
| M5x0.5 | 4.5 | M13x1 | 12 |
| M5x0.75 | 4.25 | M14x1 | 13 |
| M5x0.8 | 4.2 | M14x1.25 | 12.8 |
| M6x0.5 | 5.5 | M14x1.5 | 12.5 |
| M6x0.75 | 5.25 | M14x2 | 12 |
| M6x1 | 5 | M15x1 | 14 |
| M7x0.5 | 6.5 | M15x1.5 | 13.5 |
| M7x0.75 | 6.25 | M16x1 | 15 |
| M7x1 | 6 | M16x1.25 | 14.8 |
| M8x0.5 | 7.5 | M16x1.5 | 14.5 |
| M8x0.75 | 7.25 | M16x2 | 14 |
| M8x1 | 7 | M18x1 | 17 |
| M8x1.25 | 6.8 | M18x1.5 | 16.5 |